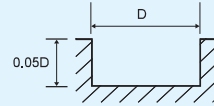
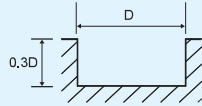


[ZR502A, ZR522A, ZR532A series] ▶ 일반 가공

피삭재	탄소강, 합금강, 주철		합금강, 공구강		열처리강			
	경도	강도	RPM	FEED	RPM	FEED	RPM	FEED
경도	~ HRc30		HRc30 ~ HRc38		HRc45 ~ HRc55		HRc55 ~ HRc65	
강도	~ 1000N/mm ²		1000 ~ 1200N/mm ²		1400 ~ 2000N/mm ²		2000N/mm ²	
외경(inch)	RPM	FEED	RPM	FEED	RPM	FEED	RPM	FEED
1/4	2,630	4.90	2,100	4.20	1,370	2.00	1,160	1.40
5/16	2,000	5.30	1,580	4.20	1,050	2.00	840	1.40
3/8	1,680	5.30	1,370	4.20	840	2.00	670	1.40
1/2	1,370	4.20	1,160	3.80	700	1.50	550	1.00

RPM = rev. / min.
FEED = inch / min.



[ZR504A, ZR524A, ZR534A series] ▶ 일반 가공

피삭재	탄소강, 합금강, 주철		합금강, 공구강		열처리강			
	경도	강도	RPM	FEED	RPM	FEED	RPM	FEED
경도	~ HRc30		HRc30 ~ HRc50		HRc50 ~ HRc55		HRc55 ~ HRc65	
강도	~ 1000N/mm ²		1000 ~ 1750N/mm ²		1750 ~ 2000N/mm ²		2000N/mm ²	
외경(inch)	RPM	FEED	RPM	FEED	RPM	FEED	RPM	FEED
1/4	2,630	8.50	2,100	7.10	1,370	3.30	1,160	2.00
5/16	2,000	9.00	1,580	7.10	1,050	3.30	840	2.00
3/8	1,680	9.00	1,370	7.10	840	3.30	670	2.00
1/2	1,370	7.10	1,160	6.30	700	2.80	550	1.50

RPM = rev. / min.
FEED = inch / min.

