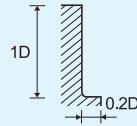


[WAR503 series] ▶ 측면절삭 가공, 일반 가공

피삭재	알루미늄 합금 (A7075)		알루미늄 합금주물 (Si13%)		마그네슘 합금 · 동 합금	
	RPM	FEED	RPM	FEED	RPM	FEED
외경(mm)						
3	21,000	1,100	21,000	1,100	7,950	325
4	15,500	1,250	15,500	1,250	5,950	365
5	12,500	1,300	12,500	1,275	4,750	385
6	10,500	1,400	10,500	1,400	3,950	400
8	7,950	1,500	7,950	1,500	2,950	460
10	6,350	1,700	6,350	1,700	2,350	475
12	5,300	1,750	5,300	1,750	1,950	510
16	3,950	1,750	3,950	1,750	1,450	510
20	3,150	1,750	3,150	1,750	1,150	510

RPM = rev. / min.
FEED = mm / min.


[WAR503 series] ▶ 측면절삭 가공, 고속 가공

피삭재	알루미늄 합금 (A7075)		알루미늄 합금주물 (Si13%)		마그네슘 합금 · 동 합금	
	RPM	FEED	RPM	FEED	RPM	FEED
외경(mm)						
3	40,000	2,100	24,000	1,250	17,000	625
4	32,000	2,250	19,200	1,550	14,300	800
5	32,000	3,250	19,200	1,950	12,700	925
6	26,500	3,500	15,900	2,150	10,600	960
8	20,000	3,750	12,000	2,250	8,000	1,130
10	16,000	4,300	9,600	2,580	6,350	1,150
12	13,300	4,400	8,000	2,650	5,300	1,250
16	10,000	4,400	6,000	2,650	4,000	1,250
20	8,000	4,400	4,800	2,650	3,200	1,250

RPM = rev. / min.
FEED = mm / min.

