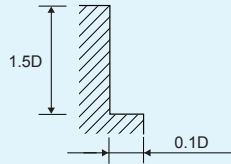


[GE series]

피삭재	후연	
	RPM	FEED
외경(mm)		
0.4	40,000	200
0.6	40,000	350
0.8	40,000	550
1.0	40,000	700
2.0	25,000	800
3.0	20,000	800
4.0	18,000	950
5.0	14,000	1,200
6.0	11,000	1,400
8.0	8,000	1,300
10.0	6,500	1,200
12.0	5,500	1,200

RPM = rev. / min.
FEED = mm / min.



※ 룡, 엑스트라 룡 제품을 사용 시 이송량을 50%까지 줄여 사용하여 주십시오.

[WGR502 series]

피삭재	후연	
	RPM	FEED
외경(mm)		
0.4	40,000	640
0.6	40,000	640
0.8	40,000	800
1.0	40,000	960
1.2	40,000	1,200
1.5	40,000	1,440
2.0	40,000	1,600
3.0	27,000	1,900
4.0	20,000	2,300
5.0	16,000	2,300
6.0	14,000	2,300

RPM = rev. / min.
FEED = mm / min.

