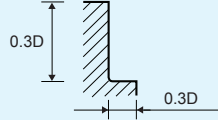


[WGR504 series]

피삭재	특연	
외경(mm)	RPM	FEED
4.0	40,000	3,500
6.0	40,000	5,600
8.0	32,000	5,600
10.0	26,000	5,700
12.0	21,000	5,450
16.0	15,800	5,450
20.0	12,800	5,500

RPM = rev. / min.
FEED = mm / min.



[WGB504 series]

피삭재	특연	
외경(mm)	RPM	FEED
1.0	20,000	700
2.0	16,000	1,200
3.0	16,000	2,000
4.0	16,000	3,100
5.0	15,000	3,800
6.0	15,000	4,400
8.0	13,000	4,500
10.0	12,000	4,600
12.0	10,000	4,700
16.0	7,500	3,800
20.0	6,000	3,500

RPM = rev. / min.
FEED = mm / min.

