

## [ TXB202, 222, 232, 302 ...series ]

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	~ HRc30		HRc30 ~ HRc45		HRc45 ~ HRc50					
강도	~ 1000N/mm <sup>2</sup>		1000 ~ 1500N/mm <sup>2</sup>		1500N/mm <sup>2</sup>					
외경(mm)	RPM	FEED	RPM	FEED	RPM	FEED	RPM	FEED	RPM	FEED
2	12,350	640	9,150	415	4,000	125	10,500	220	30,800	395
3	11,400	575	8,550	390	3,800	125	7,050	230	20,500	395
4	8,950	630	7,150	450	3,600	150	5,150	285	15,400	395
5	7,800	700	6,200	490	3,100	150	4,150	330	12,100	470
6	7,250	870	5,900	705	2,700	160	3,400	360	10,300	470
8	6,100	1,090	4,900	785	2,050	190	2,500	460	7,900	540
10	5,450	1,330	4,350	870	1,750	190	2,050	460	6,150	540
12	4,990	1,500	3,950	950	1,500	210	1,750	460	5,150	630
14	4,530	1,495	3,600	925	1,300	210	1,400	460	4,300	630
16	4,085	1,470	3,200	905	1,150	210	1,300	460	3,850	540
18	3,800	1,425	3,000	890	1,050	210	1,100	460	3,400	540
20	3,550	1,425	2,800	885	950	210	1,050	420	2,950	540

RPM = rev. / min.  
FEED = mm / min.

Ae : D1~D6=0.2mm  
D8~D20=0.3mm  
Ap : 0.2D

※ 롱 또는 엑스트라 롱 시리즈는 절삭속도를 30~40% 줄여 사용하십시오.

## [ TXB304, TXB204 ...series ]

피삭재	합금강, 공구강				열처리강		주철		알루미늄합금	
	~ HRc30		HRc30 ~ HRc45		HRc45 ~ HRc50					
강도	~ 1000N/mm <sup>2</sup>		1000 ~ 1500N/mm <sup>2</sup>		1500N/mm <sup>2</sup>					
외경(mm)	RPM	FEED	RPM	FEED	RPM	FEED	RPM	FEED	RPM	FEED
2	15,400	1,000	11,400	600	5,000	200	13,100	300	38,500	600
3	14,300	900	10,700	600	4,800	200	8,800	300	25,600	600
4	11,200	900	8,900	700	4,500	200	6,400	400	19,300	600
5	9,800	1,100	7,800	700	3,900	200	5,200	500	15,100	700
6	9,100	1,300	7,400	1,100	3,400	200	4,300	500	12,900	700
8	7,600	1,600	6,100	1,200	2,600	300	3,100	700	9,900	800
10	6,800	2,000	5,400	1,300	2,200	300	2,600	700	7,700	800
12	6,200	2,300	4,900	1,400	1,900	300	2,200	700	6,400	900
14	5,700	2,200	4,500	1,400	1,600	300	1,800	700	5,400	900
16	5,100	2,200	4,000	1,400	1,400	300	1,600	700	4,800	800
18	4,800	2,100	3,800	1,300	1,300	300	1,400	700	4,300	800
20	4,400	2,100	3,500	1,300	1,200	300	1,300	600	3,700	800